



## PRESSURE TRANSDUCER INSTALLATION NOTES

### OVERVIEW

Measurement Specialties' pressure transducers feature digitally compensated electronics that are environmentally protected within a sealed enclosure. The transducers are highly accurate over a broad temperature range, resisting the effects of wide ambient temperature swings, high humidity, condensation and icing.

The pressure port is machined from a solid piece of stainless steel. No o-rings, organic materials, or welds are exposed to the pressure media, allowing for a leak-proof, all-metal, sealed pressure system. The transducers operate with all pressure media compatible with stainless steel, including most hydraulic fluids, fuels and refrigerants.

### INSTALLATION

While a pressure transducer is generally, robust there are certain precautions that can improve reliability and prevent damage. Where possible:

- Install the pressure sensor so that water does not run down the electrical cable and pool on the connector/backend
- Install the sensor in a low vibration environment
- Keep power and switching cable wiring separate from signal cables to minimize interference
- Install in a location that has some mechanical protection. Do not use the device as a hand-hold or step

Hydraulic and other liquid lines sometimes have unanticipated pressure spikes or surges caused by valve operation or impact. This momentary pressure can damage a fast responding pressure sensor.

- Use a pressure sensor incorporating a 'snubber'
- Do not install the sensor directly at the end of a long pipe run

Do not insert a foreign object, such as a pen or screwdriver, into the pressure port in an effort to simulate pressure. A small force applied to this small area can easily overpressure the device, causing permanent damage.

Ensure the sensor is installed using the correct o-rings or washers.

The device should be installed using a wrench or socket on the hex flats provided. Do not use a strap wrench on the body.

Certain MicroFused sensors have a copper-colored port, leading to confusion about the material used. The part is steel; this coloring is an oxide residue from the manufacturing process. The exact color may vary and is of no importance.

### PRESSURE REFERENCE

A pressure sensor measures the difference between pressure applied to the pressure port and a reference pressure. Common references are:

#### Absolute Pressure

Pressure is measured relative to a hard vacuum. Typically, the device contains a small vacuum chamber.

#### Gauge Pressure

Pressure is measured relative to local atmospheric pressure. The device must have a vent path to let local atmosphere in to the body. The advantage is that parts automatically correct variations in local pressure or altitude. The disadvantage is the reference port creates a path for moisture and other contaminant ingress.

#### Sealed Gauge Pressure

Pressure is measured relative to a standard gauge pressure, with no actual reference to atmospheric pressure. Often the device contains an absolute reference and an offset to represent a standard atmosphere is added electronically. This simulates a gauge part without requiring a vent path, and is commonly used for higher pressures where atmospheric variations are of little significance.

#### Differential Pressure

The device has two pressure ports and measures the difference between them. This can be used to measure a small differential pressure at a high line pressure like in filter monitoring. The addition of a second port and consideration of line pressure leads to a large number of scenarios that must be considered when specifying the device.

### OUTPUT SIGNAL

Generally speaking, a pressure sensor will have an electrical output that varies linearly with applied pressure. Common output types are:

#### mV

Typically, a mV signal is derived directly from the sensor bridge with only simple correction electronics. Output will be proportional to supply voltage (ratiometric). The part will respond quickly and will give a valid signal well outside its rated range. The accuracy is somewhat limited by the simple circuit typically used.

#### 0.5 to 4.5V Ratiometric

This is common for automotive applications. The device operates from a nominal 5V supply and the output varies proportional to supply voltage within a specified range. Some diagnostic codes can be provided by controlling the out-of-range output.

#### Amplified 1-5V

A variety of amplified signals can be provided, most commonly 1-5V. These devices normally contain a regulator so output does not vary with supply voltage.

#### 4-20mA

A common industrial standard requiring only two wires, and having the advantage that the signal is not degraded by a very long wiring run. The device draws 4mA at low pressure and 20mA at full scale pressure. This can be monitored by measuring the voltage across a series resistor.

#### Digital

A wide variety of digital outputs can be provided, including CANBUS, I<sup>2</sup>C and SPI.

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