GCD SERIES

DC Operated Gage Heads

SPECIFICATIONS

- **Hermetically sealed housing**
- **25 µ-inch [0.6 µm] repeatability**
- **IEC IP68 rating to 1,000 PSI [70 bars]**
- **Long strokes up to ±2 inches**
- **Hardened tool steel contact tip**
- **High side load resistance**
- **Long cycle life**

The GCD Series heavy-duty DC operated gage heads enable high performance in environments containing moisture, dirt, and fluid contaminants. These Gage heads are spring loaded LVDTs (Linear Variable Differential Transformers) with precision linear bearings and internal conditioning electronics. Operating on a nominal ±15VDC supply, the GCD Series delivers an extremely linear, low noise ±10VDC output.

These robust gage heads allow measurements over stroke ranges from ±0.05 inch [±1.27mm] up to ±2 inches [±50.8mm]. The spring force is typically 9oz [255 grams] at fully compressed electrical stroke. A removable black-chromed, hardened tool steel tip is threaded (4-48UNF-2A) to the working end. Internal construction prevents the core and shaft from rotating as they move longitudinally. The integral electrical connector (welded) provides for easy installation and allows replacing a damaged cable without sacrificing the sensor. Installation and adjustment are facilitated by an external ½-20 mounting thread and the two locknuts supplied with each unit.

Like in most of our LVDTs, the GCD windings are vacuum impregnated with a specially formulated, high temperature, flexible resin, and the coil assembly is potted inside its housing with a two-component epoxy. This provides excellent protection against hostile environments such as high vibration and shock.

The ruggedness, long life cycle, and very high reliability of the GCD Series provide a low cost of ownership over the life of the equipment onto which they are installed. The one-piece front end (barrel which contains the bearing assembly), machined from solid stainless steel bar, coupled with a bronze bushing, has far greater resistance to bending forces and side loads compared to other designs. This is particularly important on the longer stroke versions; it reduces the common risk of probe damage/bending during installation or maintenance of industrial equipment. The GCD Series designs also require fewer parts and weld joints, thereby increasing overall structural integrity and reliability

FEATURES

- All-welded stainless steel construction
- Resistant to harsh environments
- MS type connector (MIL-C-5015)
- Long cycle life
- CE compliant
- Calibration certificate supplied with each unit
- Air extend/spring retract available (Consult factory)

APPLICATIONS

- Factory automation
- Industrial printing equipment
- Steel mills
- Metal thickness gaging
- Environments requiring hermetically sealed transducers
- In-process measurements (feedback loop with PLC or CNC controller)

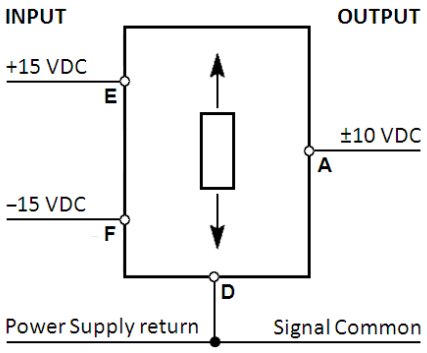
PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS						
Parameter	**GCD-050**	**GCD-125**	**GCD-250**	**GCD-500**	**GCD-1000**	**GCD-2000**
Stroke/gaging range	±0.050 [1.27]	±0.125 [3.17]	±0.25 [6.35]	±0.50 [12.7]	±1.0 [25.4]	±2.0 [50.8]
Sensitivity, volts/inch	200	80	40	20	10	5
Input voltage	+/-15VDC					
Input current	30mA, maximum					
Output at stroke ends	+/-10VDC (Output is positive when the core is displaced from null towards the connector)					
Non-linearity	±0.25% of FR, maximum					
Repeatability	25 µ-inch [0.6 µm]					
Stability	0.125% of FSO after warm up					
Frequency response (dynamic)	15Hz, maximum					

ENVIRONMENTAL SPECIFICATIONS & MATERIALS	
Operating temperature	+32°F to +160°F [0°C to 70°C]
Survival temperature	-65°F to +200°F [-55°C to 95°C]
Shock survival	250 g (11ms half-sine)
Vibration tolerance	10 g up to 2kHz
Housing material	AISI 400 Series stainless steel
Electrical connector	6-pin MS type connector (MIL-C-5015)
IEC 60529 rating	IP68 to 1,000 PSI [70 bars] with use of proper mating connector plug

Notes:
All values are nominal unless otherwise noted
Dimensions are in inch [mm] unless otherwise noted
FR: Full Range is the stroke range, end to end; FR=2xS for ±S stroke range
FSO (Full Scale Output): Largest absolute value of the outputs measured at the ends of the range

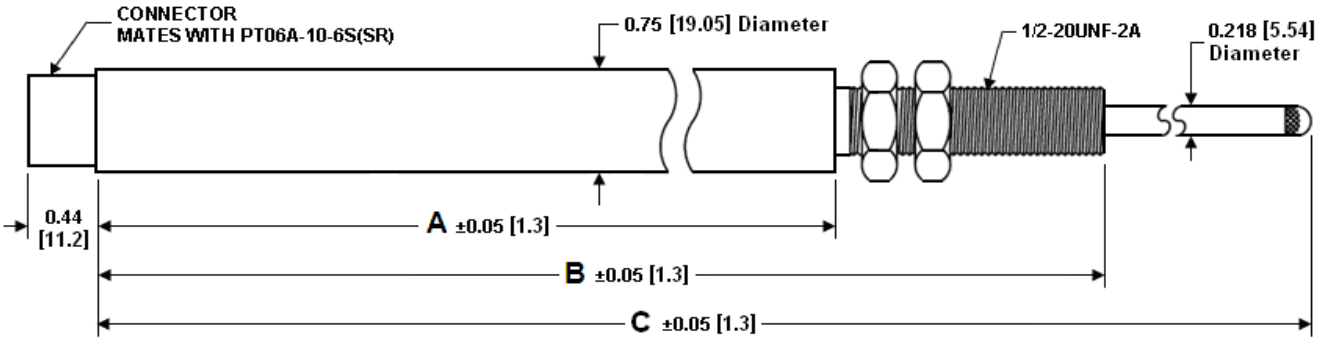
WIRING INFORMATION



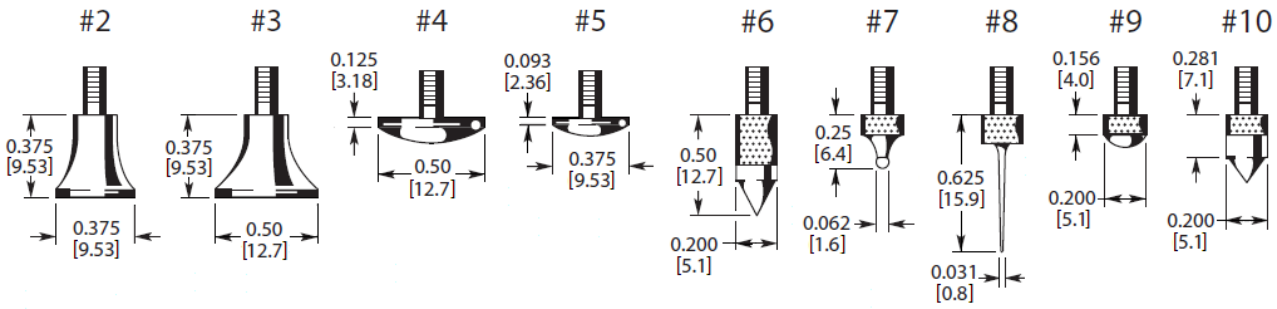
A through F: Connector pin assignments

MECHANICAL SPECIFICATIONS

Parameter	GCD-050	GCD-125	GCD-250	GCD-500	GCD-1000	GCD-2000
Stroke/gaging range	±0.050 [1.27]	±0.125 [3.17]	±0.25 [6.35]	±0.5 [12.7]	±1 [25.4]	±2 [50.8]
Pre-travel	0.20 [5.1]	0.23 [5.8]	0.05 [1.3]	0.20 [5.1]	0.14 [3.6]	0.10 [2.5]
Over-travel (minimum)	0.39 [9.90]	0.25 [6.4]	0.20 [5.1]	1.0 [25.4]	0.15 [3.81]	0.00 [0.0]
Main body length “A”	2.66 [67.6]	3.5 [88.9]	4.37 [111.0]	6.06 [153.9]	8.31 [211.1]	11.63 [295.4]
Overall body length “B”	4.02 [102.1]	4.87 [123.7]	5.74 [145.8]	9.05 [229.9]	11.29 [286.8]	17.12 [434.8]
Plunger length “C” (fully extended)	5.08 [129.0]	5.90 [149.9]	6.77 [172.0]	11.53 [292.9]	13.76 [349.5]	21.67 [550.4]
Weight, Ounce	2.5 oz	3.3oz	3.5 oz	5.5 oz	8.0 oz	14.0 oz
Weight, Gram	71 G	93 G	100 G	156 G	227 G	397 G
Spring force	Typically 9oz [255 grams] at fully compressed electrical stroke					



REPLACEMENT/OPTIONAL CONTACT TIPS



Dimensions are in inch [mm]

ORDERING INFORMATION

Description	Model	Part Number
±0.050 inch gage head	GCD 050	02350509-000
±0.125 inch gage head	GCD 125	02350510-000
±0.25 inch gage head	GCD 250	02350511-000
±0.5 inch gage head	GCD 500	02350512-000
±1 inch gage head	GCD 1000	02350513-000
±2 inch gage head	GCD 2000	03350159-000
OPTIONS		
Air extend/spring retract gage head *(Consult factory)*	All GC Series	xxxxxxxx-150
ACCESSORIES		
Dual rail DC power supply (±15VDC)	PSD 40-15	02291339-000
Mating connector kit	PT06A-10-6S(SR)	62101011-000
Cable with wired mating connector *(1)*	GCD to Stripped/Tinned	04290583-000
Replacement contact tips	Contact Tip 2	67010005-000
	Contact Tip 3	67010006-000
	Contact Tip 4	67010002-000
	Contact Tip 5	67010007-000
	Contact Tip 6	67010008-000
	Contact Tip 7	67010009-000
	Contact Tip 8	67010010-000
	Contact Tip 9	67010001-000
	Contact Tip 10	67010011-000

(1) Cables are shielded, 10 foot long, and rated 80°C [176°F] operating. Consult factory for other lengths.

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